

SF 36 Flux

Rework-Flux in a Paste Form

Description

SF 36 is a low residue flux in a paste form for rework purposes.

It leaves low, clear flux residues.

It has been designed to have a good soldering activity.

SF 36 will solder tin/lead surfaces (such as HAL) as well as Cu and Ni-Au, and can be used on protected copper surfaces such as those coated with anti-oxidants.

Application of the Flux

The flux is used as supplied and the fresh flux is applied to the board directly from a syringe.

Package

- 10 ml syringe No. 2
- 310 ml syringe No. 8

| Code | Flux Content |
|---------------|--------------|
| Syringe No. 2 | 10 g |
| Syringe No. 8 | 300 g |

Typical Properties

Form: Thixotropic Paste

Color: Opaque

Flux activity acc. to ISO-9454-1: 1.1.3.C

Cleaning

If the flux residues need to be cleaned after the rework, these can be done by using Vigon EFM.

Storage

6 months from shipping date under the following conditions:

- Storage at a temperature of 2 to 23 °C.

Keep the syringes closed and sealed and avoid exposure to sunlight and high humidity.

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